

# /^ESH/^ST/C

## Case Assembly Guide for: T-Beam NEO-6M

### Assembly steps:

1. Carefully (but firmly) **twist on the small SMA gasket (1a)** or install the **large SMA gasket (1b)**
2. Insert the **power** (red), **user** (orange), and **reset** (yellow) **buttons**
3. Install **one (1) M2x4mm screw** for each of the **four corners** of the T-Beam board
4. Connect and install the **GPS antenna** in the frame and back cover (*install 25mm GPS antennas inside the 25mm GPS front cover*)
5. Install a **18650 battery** (or *lithium polymer flat pack for the 'slim' case*)
6. Carefully align and snap on the **front cover**
7. Installing the case screws:
  - a) Insert **four (4) M3x16mm screws** through the front cover, then the middle frame component, then the back battery cover
  - b) Place **one (1) M3 nut** at each corner and **carefully tighten** the M3x16mm screw until the case is securely closed (*tight, but not too tight!*)

